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Optimization of Ti/Ta₂O₅-SnO₂ electrodes and reaction parameters for electrocatalytic oxidation of methylene blue

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Abstract

Among existing water treatment methods for organic containing wastewaters advanced oxidation processes (AOP) and particularly electrocatalytic oxidation is a technique allowing to reach high degradation and mineralization efficiencies. Electrodes tested for use in electrocatalytic oxidation processes contain either expensive or platinum/group metals such as Pt, Ru, Ir, Pd or boron doped diamond (BDD) and Sb and Pb compounds which are toxic for the environment. Thereby, there is a need for environmentally friendly and less expensive electrodes. The objectives of this research were to optimize annealing temperature of Ti/Ta₂O₅-SnO₂ electrodes, establish the working media for organic compound oxidation processes as well as check degradation, mineralization and current efficiencies for methylene blue (MB) dye oxidation. Decolourisation efficiency of 95% was achieved in 2h at pH = 6.5. Neutral media showed also higher efficiency towards COD decrease which was equal to 85% after 2 h of electrolysis. The lowest energy consumption of 7.7 kWh m⁻³ required for 100% decolourisation was observed for the electrodes annealed at 550 °C at pH = 2. The highest current efficiency (CE) of 10.1% attributed to 80% of COD reduction was obtained for the electrode annealed at 550 °C at pH = 6.5. The optimization data allow further extrapolating of electrocatalytic oxidation process on Ti/Ta₂O₅-SnO₂ electrodes to pilot scale.

Keywords. Electrocatalysis, Electrolysis, Ti/Ta₂O₅-SnO₂ electrodes, Methylene Blue

1 Introduction

Water, energy, food and climate securities are the main global challenges nowadays where water is the core of the water-food-energy-climate nexus [1]. Spent industrial and domestic water cannot be directly released back to the environment or returned to a technological cycle since it is contaminated with mechanical impurities, organic and inorganic pollutants.

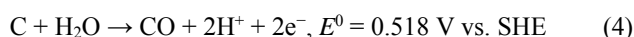
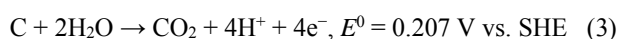
Traditional treatment methods of wastewater containing organic compounds are biological treatment, chemical oxidation, coagulation and adsorption. However, these methods are inefficient towards persistent organic compounds such as insecticides, pesticides, pharmaceuticals etc. [2] In addition, a significant group of pollutants such as dyes which are widely used in textile, tannery, pulp and paper and pharmaceutical industries were found resistant to microorganism attack and cannot be efficiently treated by biological methods [3]. Despite the ease of implementation, all traditional wastewater treatment methods have the main disadvantage of the secondary waste formation. Spent adsorbents, coagulation, sedimentation and sewage sludge should be regenerated or disposed which requires additional costs and working areas.

Advanced oxidation processes (AOP) and particularly electrocatalytic oxidation are promising techniques allowing a complete mineralization of resistant organic pollutants to simple molecules like CO₂ and H₂O without generation of secondary wastes. Electrocatalytic oxidation of organic pollutants by direct electrolysis occurs by means of interaction of adsorbed hydroxyl radicals on the electrode surface (M) with an organic pollutant (R) [4-5]:



Moreover, along with high mineralization efficiencies achieved by anodic oxidation, electrocatalytic methods are easy to implement and automate. The most commonly used electrodes for electrocatalytic oxidation of organic compounds are BDD, Pt, Sb-doped RuO₂/TiO₂, Ti/IrO₂-SnO₂-Sb₂O₅, Ti-Pt/β-PbO₂, Ti/Sb-SnO₂, Ti/PbO₂, Ti/(IrO₂+Ta₂O₅), Ti/SnO₂-Sb₂O₅, Ti/SnO₂-Sb₂O₅-PtO_x, Ti/SnO₂-Sb₂O₅-RuO₂, Ti/RuO₂-IrO₂ [6-15]. As it can be seen all of them contain either expensive compounds like diamond, Pt, Ru, Ir or potentially environmentally toxic compounds such as Pb and Sb. Therefore there is a search for less expensive, less toxic electrodes with a high electrocatalytic oxidation efficiency. Over the last few years phosphotungstic acid/neutral red intercalated montmorillonite composite (PTA/NR-MMT) film electrodes assembled on a graphite electrode, magnetite/reduced graphene oxide (Fe₃O₄/RGO) composite electrodes, Ni-doped nanoporous carbon electrodes, lithium-doped Ta₂O₅

film coated electrodes etc. were found active towards oxidation of N-acetylcysteine, methyl jasmonate, propargyl alcohol, ascorbic acid and glucose [16-20]. However, the above mentioned electrodes have been only electrochemically and physically characterized and so far, there is no information on electrolysis experiments, degradation efficiencies, COD and TOC decrease of organic pollutants using these types of electrodes. Moreover, carbon-containing electrodes are expected to be suitable for detection of organic compounds rather than for their oxidation in wastewaters due to low potential for carbon corrosion [21] which is shown in the following reactions:



Recently novel Ti/Ta₂O₅-SnO₂ electrodes were found potentially active towards electrocatalytic oxidation of organic compounds and particularly methylene blue (MB) dye [22]. However, the best process conditions for electrode preparation and electrocatalytic oxidation of MB still have to be determined. In this paper, we report for the first time on the optimization of the annealing temperature of Ti/Ta₂O₅-SnO₂ electrodes and determine the best media conditions for electrolysis processes in terms of energy and mineralization efficiency.

2 Experimental

2.1 Electrode preparation

Ti/Ta₂O₅-SnO₂ electrodes with the nominal composition of Ta(x) - Sn (100 - x) where x = 7.5 at.% were prepared by a thermal decomposition and drop casting technique of the precursor solution onto a titanium substrate [23]. The detailed preparation method is described elsewhere [22]. The total concentration of metals ions was equal to 0.04 M. The total number of active Ta₂O₅-SnO₂ layers forming the ultrathin film deposited on the titanium substrate was eight. Three different annealing temperatures of 450, 550 and 650 °C were used for the electrode preparation. After 10 h final air-annealing, without additional air circulation in muffle furnace, the electrodes were cooled down and washed for 10 min in an ultrasonic bath and finally dried at 105 °C. Electrodes were weighed after etching and at the final stage of preparation. Ta₂O₅-SnO₂ material deposition was equal to 1.1 mg cm⁻² ± 3%.

All chemicals used for electrodes and working solution preparation were of analytical grade and used without further purification. Tantalum (V) chloride (99.99% trace metal basis, Sigma-Aldrich), tin (II) chloride dehydrate (≥99.99% trace metals basis, Sigma-Aldrich) and absolute ethanol (Baker Analyzed' VLSI grade, J.T. Baker) were

used for the precursor solution preparation. Titanium substrate pretreatment was conducted in 10 wt.% NaOH ($\geq 98\%$ anhydrous, Sigma-Aldrich) and 18 wt. % boiled hydrochloric acid (pro analysis, Fluka).

2.2 Physicochemical and electrochemical characterization of the electrodes

All electrodes were physically and electrochemically characterized. Microstructure of the produced materials was examined by means of scanning electron microscope (SEM) (Hitachi S-4800, Japan) with an attachment for chemical analysis of specimen in microareas with energy dispersive x-ray spectroscopy (Ametek, S4800, USA). X-ray diffraction (XRD) measurements at small incident angle (GID) were performed using the Empyrean (Panalytical) diffractometer with Cu anode and the focusing mirror. The range of measurement was from 20° to 80° of the angle 2θ , with constant omega angle = 1. The measurement step was 0.02° , with measurement time of 2.4 s per step.

The electrochemical characterization of the electrodes was conducted with an Autolab PGSTAT12 Galvanostat/Potentiostat using cyclic voltammetry (CV) measurements in a conventional three electrode cell (200 ml). The potentiostat was computer-controlled by GPES EcoChimie software. The prepared Ti/Ta₂O₅-SnO₂ electrodes, with a surface area of 2.2 cm² controlled with Teflon ribbon, were used as working electrodes. Gold disc electrode of 2 mm diameter (Metrohm-Autolab) was used as a working electrode for comparison experiment. A coiled platinum wire served as a counter electrode and saturated calomel electrode (SCE) was used as a reference electrode. All CV measurements were performed versus this reference electrode between 0.15 and 2 V potential limits at a scan rate of 50 mV s⁻¹. Electrode conditioning, at potentials of 0.2 V for 15 s and 1.2 V for 5 s, was applied before each measurement as a pretreatment step. CV measurements were conducted in supporting electrolyte solution of 0.1 M Na₂SO₄ (anhydrous ACS reagent, Sigma-Aldrich), aqueous solution of 0.1 M Na₂SO₄ and 0.1 mM MB (Certistain, Merck) at room temperature in acidic (pH = 2), basic (pH = 12) and neutral (pH = 6.5) media. pH was adjusted by H₂SO₄ and NaOH. An aqueous solution of 0.5 mM potassium hexacyanoferrate (II) trihydrate (99% trace metal basis, Riedel-de-Haën) and 0.1 M Na₂SO₄ was used for CV measurements to estimate the active surface. The supporting electrolyte solution and aqueous solution of Na₂SO₄ and MB are hereafter referred to as the blank and working solution respectively. Ultrapure water (18.2 M Ω cm) was used for the solution preparation and deoxygenated by bubbling nitrogen before every CV measurement. Hielscher UP-50H ultrasonic probe (Sonotrode

MS3, 50 W maximum output power) with 80% amplitude was used for conducting CV measurements in the ultrasonic field.

2.3 Electrolysis and degradation efficiency control

Electrochemical oxidation experiments were carried out in a jacketed reactor placed on a magnetic stirrer. The stirring rate was 1000 rpm. A constant temperature of 25 ± 2 °C was maintained by water circulation through a jacketed cooler. 30 ml samples of working solution were used for degradation experiments. The Ti/Ta₂O₅-SnO₂ electrodes with a surface area of 2.2 cm² were used as anodes and Ti plate of the same surface area served as the cathode. The distance between electrodes was 1 cm. Electrolyses at a constant current of 20 mA (current density of 9 mA cm⁻²) were carried out using a GW Instek PSM-6003 power supply.

The decolourisation of MB was monitored by UV-Vis spectrophotometer (Lambda 45, Perkin Elmer) by measuring the absorbance of light by MB at 664 nm in neutral and acidic media and at 591 nm in basic media. Chemical Oxygen Demand (COD) was determined by means of a Hach Lange DRB 200 system. The non-purgeable organic carbon (NPOC) content was measured with a TOC analyzer (TOC-Vcpn, Shimadzu, Japan).

The energy consumption (EC) per volume of treated working solution (kWh m⁻³) and current efficiency (CE, %) of electrolysis processes in different media were calculated according to the following equations [24]:

$$EC (kWh m^{-3}) = IVt/V_s \quad (1)$$

$$CE (\%) = ((\Delta COD)FV_s/8It) \times 100 \quad (2)$$

where I is the average applied current (A), V is the average cell voltage (V), t is the electrolysis time (h in the case of EC) or time of the COD decay (s in the case of CE), V_s is the solution volume (dm³), ΔCOD is the COD reduction (g dm⁻³) at time t , F is the Faraday constant (96487 C mol⁻¹) and the constant 8 is the oxygen equivalent mass (q equiv⁻¹).

3 Results and Discussion

3.1 XRD analyses and SEM (and EDX)

To identify the crystal structure of the prepared electrodes XRD analysis was conducted. Fig. 1 shows XRD patterns of the Ti/Ta₂O₅-SnO₂ electrodes annealed at 450, 550 and 650 °C. XRD pattern of the electrode annealed at 450 and 550 °C contained intense peaks of hexagonal Ti substrate appearing at $2\theta = 35.097, 38.269, 40.141, 52.898, 62.965, 70.444, 76.134$ and 77.348° associated to the (1 0 0), (0 0 2), (1 0 1), (1 0 2), (1 1 0), (1 0 3), (1 1 2) and (2 0 1) crystal orientations of titanium, while XRD patterns of the electrode annealed at 650 °C showed the only clear peak of hexagonal titanium at $2\theta = 40.141^\circ$. This could be explained by high crystallinity of Ta₂O₅ - SnO₂ films formed at 650 °C. Tantalum was represented by orthorhombic β -Ta₂O₅ with peaks corresponding to the (0 0 1), (1 1 0), (2 0 0), (1 1 1), (2 0 1), (0 0 2), (3 1 0), (2 0 2), (3 1 2) and (4 0 2) planes and hexagonal δ -Ta₂O₅ with peaks corresponding to (0 0 3), (2 0 0), (2 0 3), (0 0 6) and (2 2 0). Tetragonal cassiterite SnO₂ was evidenced through the presence of (1 1 0), (1 0 1), (1 1 1), (2 1 1), (3 1 0), (3 0 1), (2 0 2), (3 2 1), (4 0 0) and (3 3 0) reflections. The presence of tetragonal rutile TiO₂ in the Ti/Ta₂O₅-SnO₂ electrodes structure is explained by the oxygen solubility in the metal lattice of the titanium substrate [25]. The main peaks of TiO₂ were corresponding to the (1 0 1), (2 0 0), (1 1 1), (2 1 0), (2 1 1), (2 2 0), (0 0 2), (3 1 0), (3 0 1) and (1 1 2) atomic planes. The low intensity of TiO₂, SnO₂ and Ta₂O₅ peaks in the XRD pattern of the electrode annealed at 450 °C can be attributed to a low crystallinity of the formed oxides and as a result to a low performance of this electrode towards MB oxidation (see below).

Fig. 2 shows typical SEM images and EDX element mapping of the Ti/Ta₂O₅-SnO₂ electrodes annealed at 450, 550 and 650 °C. In general, the SEMs show that the surfaces are very similar in appearance although the electrode prepared at 550 °C does have more cavities and pin holes present which tends to suggest a potentially larger active surface area for electrolysis. The surface roughness and porosity can influence diffusion to the electrode surface and this is investigated in section 3.2. From the EDX mapping the Ta distribution (Fig. 2d – f) over Ti substrate is rather scattered with the resulting Ta₂O₅ particles size varying from a few nanometers (dots on the mapping images) to a few micrometers forming agglomerates (bright blue spots). Sn distribution over Ti substrate (Fig. 2g – i) is more or less homogeneous with a greater accumulation on the electrode annealed at 550 °C and the smaller content on the electrodes annealed at 450 °C and 650 °C.

3.2 Cyclic voltammetry

3.2.1 Characterization of electrodes

To estimate the relative electrode surface area after annealing, cyclic voltammograms were recorded from an electrolyte containing a simple redox couple, from electrodes prepared at the three chosen annealing temperatures. Figure 3 shows typical cyclic voltammograms recorded for a Ti/Ta₂O₅-SnO₂ electrode annealed at 550 °C from an aqueous solution of 0.5 mM K₄Fe(CN)₆ and 0.1 M Na₂SO₄ using a range of potential scan rates. The couple has the characteristics of a quasi-reversible electron transfer on this electrode surface; well-formed oxidation and coupled reduction peaks are observed around 0.25 V and 0.15 V respectively. The peak separations are greater than 60 mV expected for a reversible process (98 mV – 129 mV with the scan rates shown). However, this observation may simply be due to the high intrinsic resistance of this type of electrode material [26]. The value of the diffusion coefficient estimated from the slope of the linear *I*_p anodic against the square root of the sweep rate plot is 9.2·10⁻⁶ cm² s⁻¹ which is in good agreement with literature reported values [27-30].

Peak currents were recorded from cyclic voltammograms run at slow scan rates. Table 1 shows the peak current densities and peak separations recorded at a sweep rate of 5 mV s⁻¹, for the oxidation of 0.5 mM K₄Fe(CN)₆ at three electrode annealing temperatures and for comparison an entry for a gold disc electrode is also included.

Table 1. Peak currents for the oxidation of 0.5 mM K₄Fe(CN)₆ in 0.1 M Na₂SO₄ for Ti/Ta₂O₅-SnO₂ electrodes and a Au electrode recorded at a scan rate of 5 mV s⁻¹

Electrode	Annealing temperature, °C	Peak Current Density, μA cm ⁻²
Ti/Ta ₂ O ₅ -SnO ₂	450	41.2
	550	35.4
	650	32.8
Au disc electrode	-	22.1

In general, the peak current densities observed at the Ti/Ta₂O₅-SnO₂ electrodes are of the same order of magnitude with the lowest value recorded for the highest firing temperature. However, the recorded currents are all higher than that recorded from the smooth gold electrode. This observation suggests that Ti/Ta₂O₅-SnO₂ electrodes prepared using the thermal decomposition technique described in [22] and imaged in Figure 2, lead to rough electrode

surfaces with approximately twice the active working area available. It is unclear why the peak currents are reduced at the higher firing temperature of 650 °C. Other workers have observed similar effects with different oxide electrodes and have suggested that the formation of a poorly conducting oxide layer between the Ta₂O₅-SnO₂ coating and the metal substrate interferes with the electron transfer process [31]. It was found that electrical conductivity of Sn_{0.97}Ta_{0.03}O₂ thin films grown on TiO₂ substrates and annealed at 500 – 600 °C is approximately 1100 S m⁻¹ [32]. Trasatti suggests that lower crystallinity may be important. However from the XRD data, see above, a reduced degree of crystallinity was only recorded at 450 °C and the electron transfer for the ferricyanide redox couple proceeds rapidly at this surface.

3.2.2 MB Oxidation

Fig. 4a shows the CV results of prepared Ti/Ta₂O₅-SnO₂ electrodes recorded from a working solution of 0.1 mM MB and 0.1 M Na₂SO₄. All voltammograms, with the exception of electrode annealed at 450 °C contained an anodic current peak with a maximum at potential of 1.1 V absent on CVs in the blank solution and attributed to oxidation of MB [22]. Anodic current of 60 µA cm⁻² at potential of 1.1 V is 3 and 8 times higher for the electrode annealed at 550 °C than for electrodes annealed at 650 °C and 450 °C respectively. The higher capacitance current observed from the electrode annealed at 550 °C also confirms a greater microroughness. Therefore, at an annealing temperature of 550 °C the tantalum/tin oxide coating shows some promise as a non-precious metal electrode for the electrocatalytic oxidation of MB. Further investigations at different pHs were carried out to determine the optimum conditions for MB oxidation.

To investigate the electrochemical behavior of prepared Ti/Ta₂O₅-SnO₂ electrodes in different media CVs were run in the working solutions of 0.1 M Na₂SO₄ and MB at pH 2, 6.5 and 12. Figure 4b represents the CV results in 0.1 M Na₂SO₄ and 0.1 mM MB aqueous solution at the pH 2, 6.5 and 12. Voltammograms recorded at pH 6.5 and at pH = 2 showed anodic current peaks of 60 and 30 µA cm⁻² respectively attributed to the MB oxidation. However, when pH was changed to the value of 12, no anodic current of MB oxidation was observed (Inset Fig. 4b). The absence of MB oxidation peak is explained by a significant shift of the OER onset potential to more negative values from about 1.8 V to 1.4 V and masks the MB oxidation peak. Running an electrolysis process in alkali is therefore more favorable for oxygen formation rather than MB oxidation.

To ensure an efficient electrolysis process the concentration of the electroactive species near the surface of the electrode should be maintained and not depleted. Typically, this is achieved on an industrial scale by efficient agitation of the electrolyte using a number of techniques for example rapid stirring, pumping or using turbulence promoters [33]. Ultrasound can also be used to improve mass transport. The advantages of applying ultrasonic irradiation are twofold: firstly it can increase the movement of electroactive species to the electrode surface and secondly through the process of cavitation hydroxyl radicals can be generated and thereby increase the rate of oxidation of MB.

Figure 5 records the first and sixth cyclic voltammograms from an electrochemical cell without agitation (5a), using a magnetic stirrer (5b) and with a 30 kHz ultrasonic field applied (5c). The cyclic voltammogram without agitation shows the characteristic depletion of the electroactive species and gradually decreases with time whereas stirred and ultrasonically irradiated cells show no change in the current response. The MB is replenished as fast as it is consumed at the electrode surface. Applying ultrasound to any laboratory cell will therefore ensure good electrolyte movement and through cavitation generate radicals which have the potential to accelerate the oxidation of MB.

3.3 Electrolysis (Degradation experiments)

To prove electrocatalytic activity of Ti/Ta₂O₅-SnO₂ electrodes towards MB oxidation and show the effect of different media on MB degradation rates a series of electrolysis experiments was conducted with 0.1 mM MB and 0.1 M Na₂SO₄ solution using magnetic stirring. Preparative electrolysis tests in an ultrasonic field are reported in [34]. According to Fig. 6a 95% and 85% decolourisation efficiency was achieved in two hours of electrolysis at pH of 6.5 and 2 respectively. Degradation rate of MB in basic media was considerably slower and reached only 78% after 2 h of electrochemical oxidation that coincides with the preliminary prediction obtained by CV measurements (Fig. 4b) and was attributed to a low oxygen evolution overvoltage [35-36]. Efficiency of Ti/Ta₂O₅-SnO₂ electrodes in regards of MB oxidation was confirmed by the data on COD and NPOC removal (Fig. 6b, inset Fig. 6a). The fastest COD removal efficiency was obtained at a pH of 6.5 and after 2 h of electrolysis was equal to 85%. It increased slowly to 90% and was stable during 8 h of electrochemical oxidation. Lower COD removal values were achieved after 2h of electrolysis at pH of 2 (70%) and 12 (26%). However, COD removal efficiency increased to 85 – 99% for all media after 8 h of electrolysis. Mineralization data obtained during electrolysis showed that MB was

mostly oxidized to CO₂. Overall NPOC reduction (Inset Fig. 6a) of 71, 74 and 76% was reached after 8 h of electrolysis for the electrodes annealed at 550 °C at pH of 12, 6.5 and 2 respectively.

Table 2 shows the data on EC required for the complete decolourisation and 80% COD decrease of 0.1 mM MB and 0.1 M Na₂SO₄ solution and CE obtained at 80% COD reduction in different media of working solution. Electrolyses in acidic media was the most energy effective for conducting decolourisation experiments and required 7.7 kWh m⁻³ of energy to achieve 100% colour removal. Basic and original media of working solution needed 24.4 and 21.5 kWh m⁻³ respectively to obtain 100% decolourisation. The EC data are comparable to those required for decolourisation of other organic dyes [37-39]. The original media of working solution was the most energy effective towards COD reduction and basic media was the least effective. The energy required for 80% COD decrease at pH = 6.5 was equal to 9.3 kWh m⁻³ versus 33.9 kWh m⁻³ consumed at pH = 12. The highest CE of 10.1% was observed for the lowest EC of 9.3 kWh m⁻³ required for 80% COD removal at pH = 6.5 that is a typical behavior for many mixed metal oxide electrodes [40-42]. The lowest CE of 1% was obtained for 80% COD decrease in basic conditions which was attributed to oxygen evolution being the favored reaction.

Table 2 EC (kWh m⁻³) and CE (%) obtained at complete decolourisation and 80% COD reduction of 0.1 mM MB in 0.1 M Na₂SO₄ solution at pH of 6.5, 2 and 12 for the electrodes annealed at 550 °C and at pH of 6.5 for the electrode annealed at 650 °C

Electrode annealing temperature and electrolysis media	EC (kWh m ⁻³) at 100% decolourisation	EC (kWh m ⁻³) at 80% COD reduction	CE (%) at 80% COD reduction
550 °C, pH = 2	7.7	12.9	5.2
550 °C, pH = 6.5	21.5	9.3	10.1
550 °C, pH = 12	24.4	33.9	1

4 Conclusion

The annealing temperature of Ti/Ta₂O₅-SnO₂ electrodes and working media for electrocatalytic oxidation of MB was investigated. The electrodes were characterized by XRD, SEM and EDX analysis. Cyclic voltammetry suggested the electrode surface area of Ti/Ta₂O₅-SnO₂ electrodes annealed at 550 °C was high in comparison with

an electroplated Pt electrode. An annealing temperature of 550 °C showed the best electrocatalytic activity for oxidation of MB. The original media of the 0.1 M Na₂SO₄ and 0.1 mM MB solutions was found optimal for conducting degradation experiments since it gave high anodic currents of OER and provided decolourisation, COD and TOC removal efficiencies analogous to that in acidic media. Moreover, this media was the most energy effective towards COD decrease providing the lowest value of EC and highest value of CE. Acidic conditions were found energy effective for achieving complete color removal. Decrease of Ti/Ta₂O₅-SnO₂ electrodes efficiency toward MB decolourisation and COD removal during the electrocatalytic oxidation at pH = 12 was observed due to a low OER overvoltage and current leakage for water oxidation. Ultrasonic field showed the improved electrodes performance towards MB oxidation due to enhancement of MB mass transport to the electrode surface which was supported by the data on diffusion controlled process.

Acknowledgments

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263

264 **Figure captures**

265 **Fig. 1** X-Ray diffractograms for Ti/Ta₂O₅-SnO₂ electrodes annealed at 450, 550 and 650 °C

266 **Fig. 2** SEM images of Ti/Ta₂O₅-SnO₂ electrodes with element-mapping: (d – f) Ta mapping, (g – i) Sn mapping and
267 for the electrodes annealed at (a) 550, (b) 650 and (c) 450 °C respectively

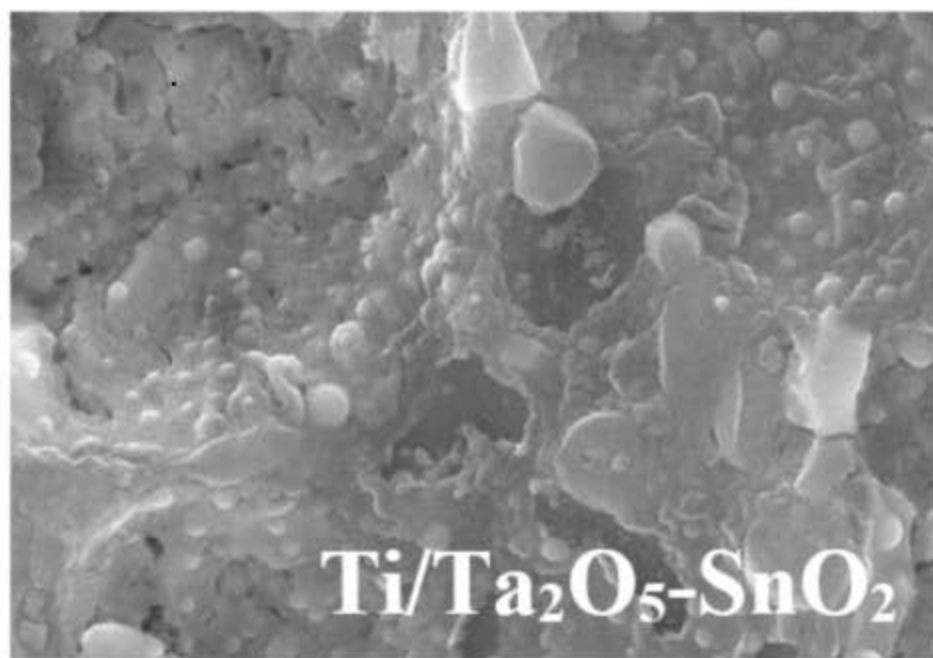
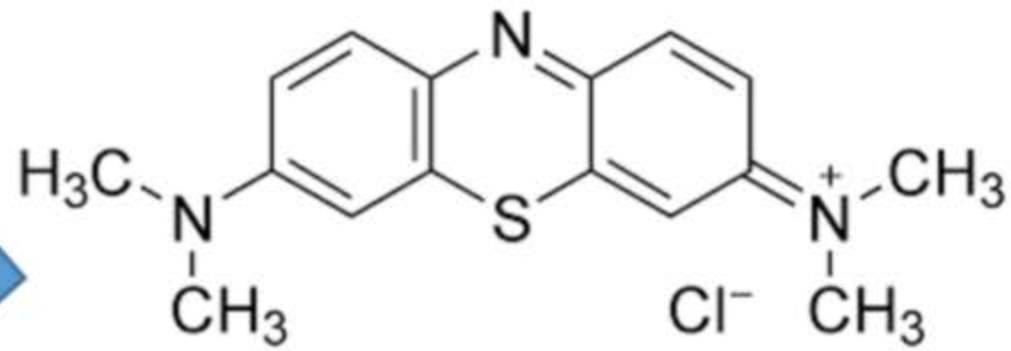
268 **Fig. 3** CVs Ti/Ta₂O₅-SnO₂ electrode annealed at 550 °C in 0.5 mM K₄Fe(CN)₆·3H₂O and 0.1 M Na₂SO₄ at different
269 scan rates ν

270 **Fig. 4** CV of Ti/Ta₂O₅-SnO₂ electrodes prepared at different temperatures (Fig. 4a) and run in different media (Fig.
271 4b) in working solution of 0.1 mM MB and 0.1 M Na₂SO₄ (Fig 4b) adjusted to of pH = 2 and pH = 12 (Inset Fig.
272 4b) with H₂SO₄ or NaOH respectively for Ti/Ta₂O₅-SnO₂ electrode annealed at 550 °C. $\nu = 50 \text{ mV s}^{-1}$

273 **Fig. 5** Different CV scans made in the working solution of 0.1 mM MB and 0.1 M Na₂SO₄ in acidic media (pH = 2)
274 without external exposure (Fig. 5a), under the influence of ultrasonic field (Fig. 5b) and with magnetic stirrer (Fig.
275 5c). $\nu = 50 \text{ mV s}^{-1}$

276 **Fig. 6** Colour (a) and COD (b) removal efficiency after 8h of electrolysis of 0.1 M Na₂SO₄ and 0.1 mM MB
277 working solution. Inset Fig. 6a: NPOC removal efficiency (mineralization)

278



$+ 9 \text{ mA cm}^{-2}$

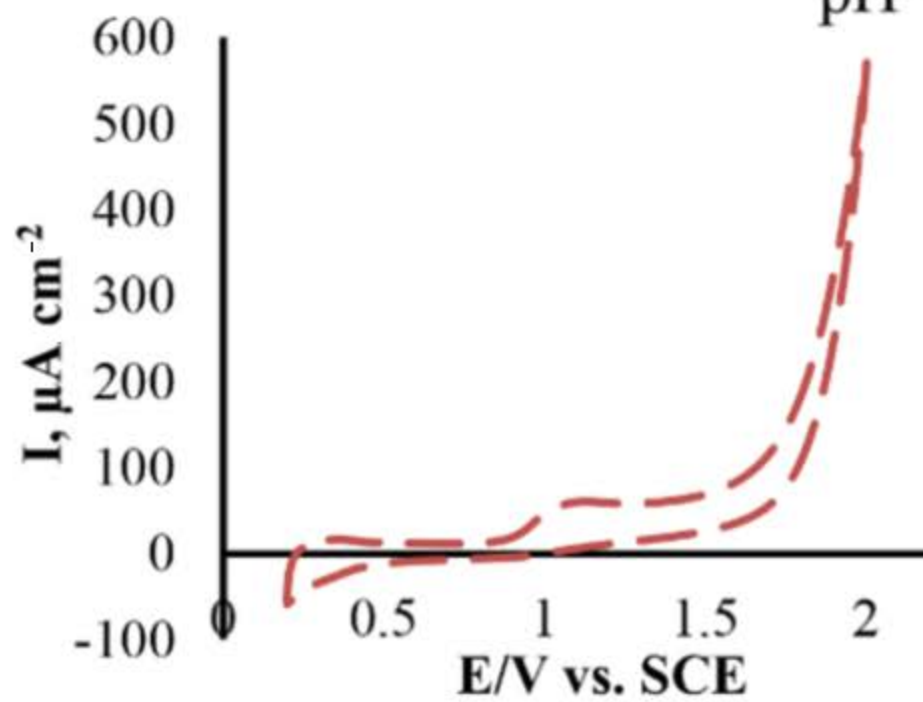
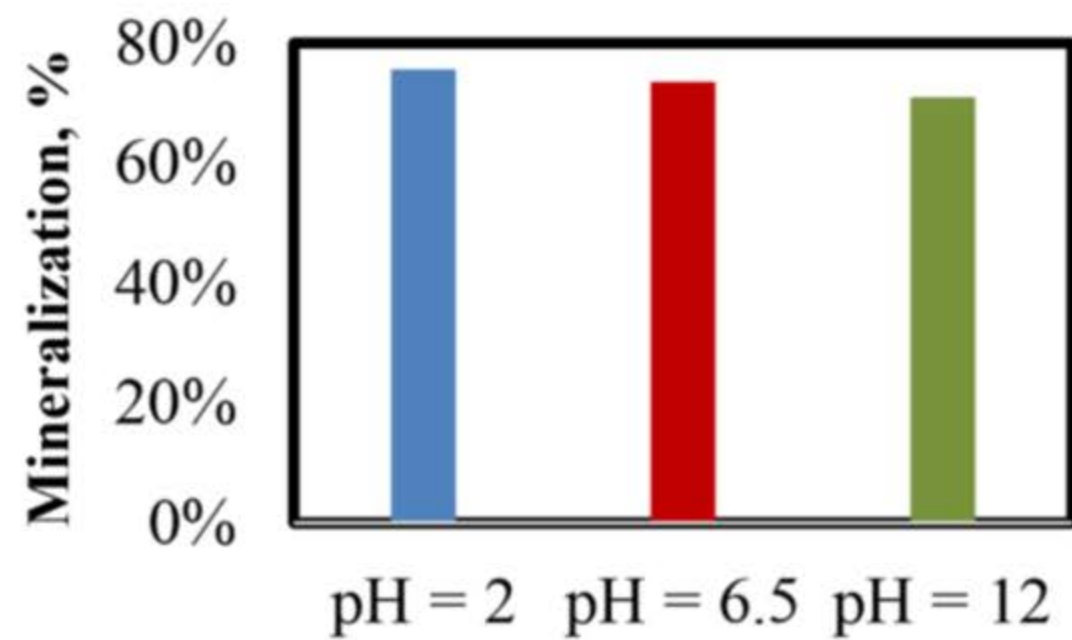
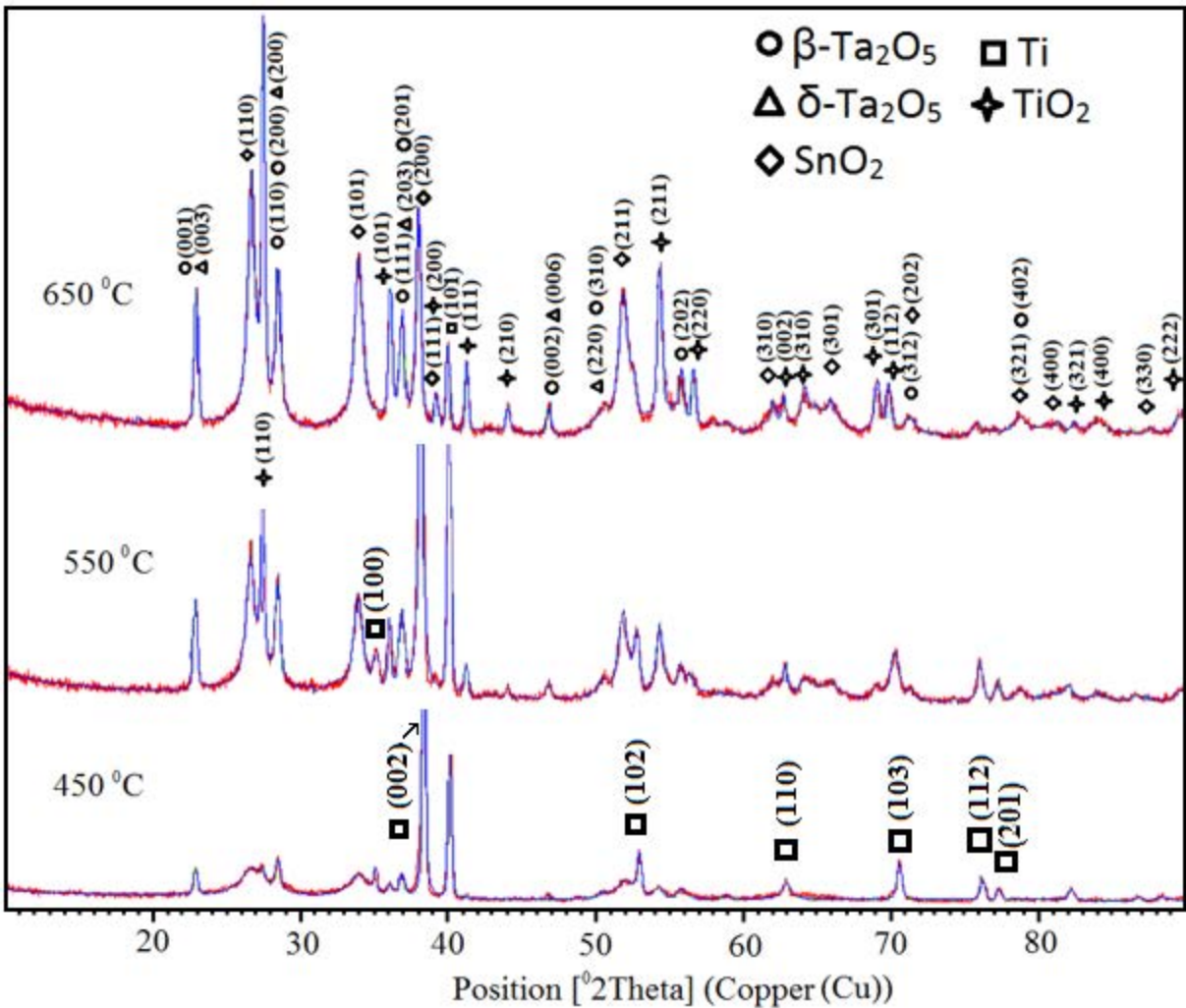


Table 1. Peak currents for the oxidation of 0.5 mM $\text{K}_4\text{Fe}(\text{CN})_6$ in 0.1 M Na_2SO_4 for Ti/Ta₂O₅-SnO₂ electrodes and a Au electrode recorded at a scan rate of 5 mV s⁻¹

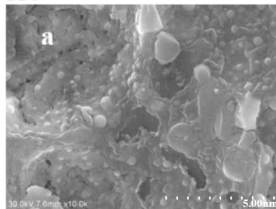
Electrode	Annealing temperature, °C	Peak Current Density, μA cm ⁻²
	450	41.2
Ti/Ta ₂ O ₅ -SnO ₂	550	35.4
	650	32.8
Au disc electrode	-	22.1

Table 2. EC (kWh m⁻³) and CE (%) obtained at complete decolourisation and 80% COD reduction of 0.1 mM MB in 0.1 M Na₂SO₄ solution at pH of 6.5, 2 and 12 for the electrodes annealed at 550 °C and at pH of 6.5 for the electrode annealed at 650 °C

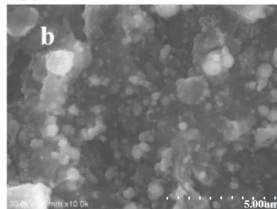
Electrode annealing temperature and electrolysis media	EC (kWh m ⁻³) at 100% decolourisation	EC (kWh m ⁻³) at 80% COD reduction	CE (%) at 80% COD reduction
550 °C, pH = 2	7.7	12.9	5.2
550 °C, pH = 6.5	21.5	9.3	10.1
550 °C, pH = 12	24.4	33.9	1



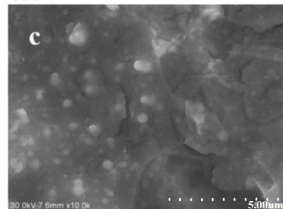
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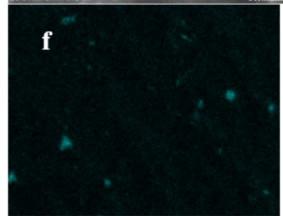
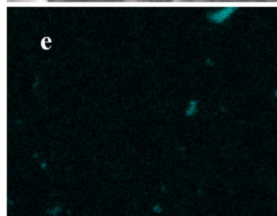
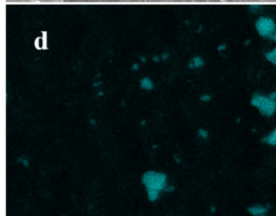
650



450



Ta



Sn

